



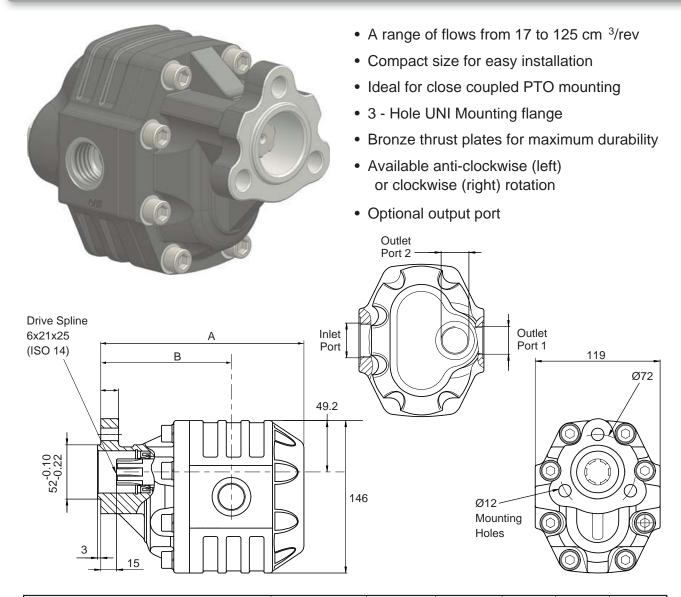
Edbro have a wealth of experience in the field of pumps and our engineering team are on hand to help you select the right pump for your application.

The current product range present operators with a wide selection of choices with solutions available for most on vehicle hydraulic requirements.

The product range includes gear pumps and piston pumps in both low and high pressure variants, dual flow pumps and variable flow units for specialist applications.



Gear Pump: Tipper Applications



Part Number		IN	OUT	OUT	Δ	В	Waight
Rotation Left	Rotation Right	otation	1	2	A	D	Weight
Len	Kight	ISO 228	ISO 228	ISO 228	mm	mm	Kg
EGP017315 3H	EGP017315C 3H	1/2 inch BSP	1/0 :00		152.5	103.5	8.5
EGP027315 3H	EGP027315C 3H		1/2 Inc	1/2 inch BSP		108	9.5
EGP034300 3H	EGP034300C 3H	3/4 inch BSP			163.5	109	10.5
EGP043290 3H	EGP043290C 3H		2/4 inc	3/4 inch BSP	169.5	114	11
EGP061240 3H	EGP061240C 3H	1 inch BSP	3/4 110	II DOF	180.5	120.5	12
EGP082210 3H	EGP082210C 3H	1 ¹ / ₄ inch BSP			193.5	124.5	13
EGP100200 3H	EGP100200C 3H		1 inch	3/4 inch	210.5	138.5	14
EGP125180 3H	EGP125180C 3H		BSP	BSP	226.5	142.5	16

Gear and Piston Pumps



Gear Pump: Tipper Applications

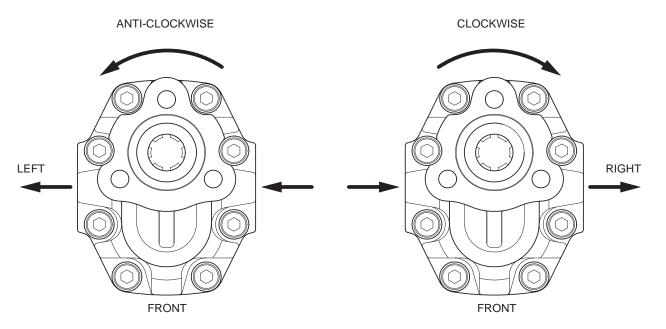
TECHNICAL FEATURES							
Part Number	Displacement	Pressure		Max. continuous	Max. intermittent	Min. speed	
	Displacement	P1	P2	speed	speed		
	³ /rev cm	bar	bar	rpm	rpm	rpm	
EGP017315/C 3H	17	315	325	2500	3000		
EGP027315/C 3H	26	315	315 325	2500	3000		
EGP034300/C 3H	34	300	310	2200	2800		
EGP043290/C 3H	43	290	300	2000	2500		
EGP061240/C 3H	60	240	250	1800	2000		
EGP082210/C 3H	81	210	220			300	
EGP100200/C 3H	98	200	220	1500	1800		
EGP125180/C 3H	123	180	200				

P1= Max. Intermittent pressure (20 sec. max.) P2= Max. peak pressure (6 sec. max.)

OIL & FILTRATION

- The EGP range is designed primarily for use on tipper applications without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25µm absolute return line filtration is recommended.
- Oil cleanliness to be maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION



- Pumps can be supplied to suit the rotation required
- If rotation is to be reversed, refer to instructions supplied with the kit

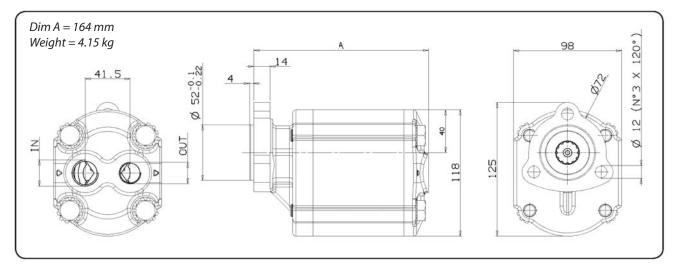
All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



Light Duty Gear Pump: Tipper Applications - EGP025170



- * 3-hole gear pump for light duty applications
- * EGP025170 anti-clockwise (left) rotation
- * EGP025170C clockwise (right) rotation
- * 25cm³/rev output flow
- * Medium pressure (220 bar MWP)
- * Compact size for easy installation
- * Ideal for close coupled PTO mounting
- * Bronze trust plates for maximum durability



PIPE ADAPTOR KIT OPTIONS

Low pressure inlet:	AK26 (NR110/3, DS18, LNSC - 1" elbow)
High pressure outlet:	AK78 (NR611/44, DPP45D/SC - 1/2" to 1/2" adaptor)

PERFORMANCE

Displacement	cm³/rev	25
Max. working pressure	bar	220
Peak pressure	bar	240
Max. working speed	rpm	1500 @ 200 bar
		3200 @ 220 bar
		3500 @ no pressure

PIPES

Size:	Suction 3/4 inch maximum
	Pressure 1/2 inch maximum
Pipe r	uns should be direct and short, with no kinks.

OIL & FILTRATION

- * This pump is designed for low pressure, intermittent use tipping systems without filtration.
- * The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15°to +27°C working temperature.
- * For extended life 25 um absolute return line filtration is recommended.
- * Oil cleanliness is maintained to ISO 4406 class 19/16.
- * Oil should be replaced annually.

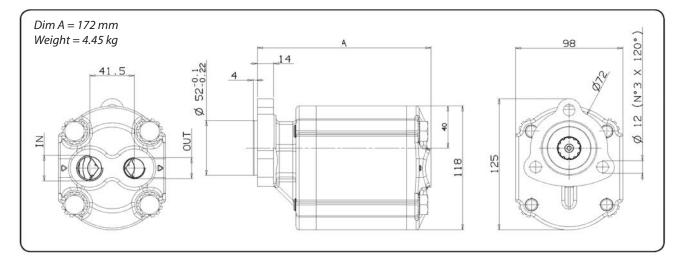
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Light Duty Gear Pump: Tipper Applications - EGP032180



- * 3-hole gear pump for light duty applications
- * EGP0321803H anti-clockwise (left) rotation
- * EGP032180C3H clockwise (right) rotation
- * 32cm³/rev output flow
- * Medium pressure (200 bar MWP)
- * Compact size for easy installation
- * Ideal for close coupled PTO mounting
- * Bronze trust plates for maximum durability



PIPE ADAPTOR KIT OPTIONS

Low pressure inlet:AK26 (NR110/3, DS18, LNSC - 1"elbow)High pressure outlet:AK78 (NR611/44, DPP45D/SC - 1/2" to 1/2" adaptor)

PERFORMANCE

Displacement	cm ³ /rev	32
Max. working pressure	bar	200
Peak pressure	bar	220
Max. working speed	rpm	1500 @ 180 bar
		2800 @ 200 bar
		3500 @ no pressure

Size: Suction 3/4 inch maximum Pressure 1/2 inch maximum Pipe runs should be direct and short, with no kinks.

OIL & FILTRATION

- * This pump is designed for low pressure, intermittent use tipping systems without filtration.
- * The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15°to +27°C working temperature.
- * For extended life 25 um absolute return line filtration is recommended.
- * Oil cleanliness is maintained to ISO 4406 class 19/16.
- * Oil should be replaced annually.

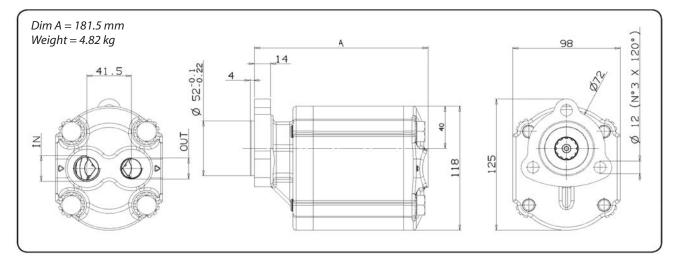
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Light Duty Gear Pump: Tipper Applications - EGP040150



- * 3-hole gear pump for light duty applications
- * EGP0401503H anti-clockwise (left) rotation
- * EGP040150C3H clockwise (right) rotation
- * 40cm³/rev output flow
- * Medium pressure (170 bar MWP)
- * Compact size for easy installation
- * Ideal for close coupled PTO mounting
- * Bronze trust plates for maximum durability



PIPE ADAPTOR KIT OPTIONS

Low pressure inlet:AK26 (NR110/3, DS18, LNSC - 1" elbow)High pressure outlet:AK78 (NR611/44, DPP45D/SC - 1/2" to 1/2" adaptor)

PERFORMANCE

Displacement	cm ³ /rev	40
Max. working pressure	bar	170
Peak pressure	bar	190
Max. working speed	rpm	1500 @ 150 bar
		2400 @ 170 bar
		3500 @ no pressure

Size: Suction 3/4 inch maximum Pressure 1/2 inch maximum Pipe runs should be direct and short, with no kinks.

OIL & FILTRATION

- * This pump is designed for low pressure, intermittent use tipping systems without filtration.
- * The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15°to +27°C working temperature.
- * For extended life 25 um absolute return line filtration is recommended.
- * Oil cleanliness is maintained to ISO 4406 class 19/16.
- * Oil should be replaced annually.

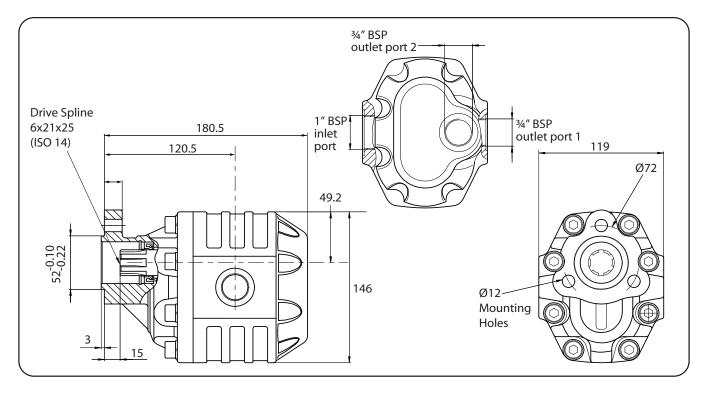
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3 Hole Gear Pump: Tipper Applications - EGP0612403H



- * 60 cm³/rev output flow
- * Medium pressure (240 bar MWP)
- * Compact size for easy installation
- * Ideal for close coupled PTO mounting
- * 3 hole UNI mounting flange
- * Bronze trust plates for maximum durability
- * Available anti-clockwise (left) rotation as EGP0612403H or clockwise (right) rotation as EGP061240C3H
- * Optional output port



NB. This pump is supplied as complete kit PKS9620/04.

PKS9620/04 pump kit includes:

EGP0612403HGear pumpNR1664Low pressure adaptor (1" BSP push-on 90° elbow)NR611/42High pressure adaptor (¾" BSP)NR627High pressure elbow (¾" BSP 90°)DPP45F/SCWasher (¾" BSP)

* Other adaptor options are available. Please contact Edbro for more information.

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



3 Hole Gear Pump: Tipper Applications - **EGP0612403H**

PERFORMANCE

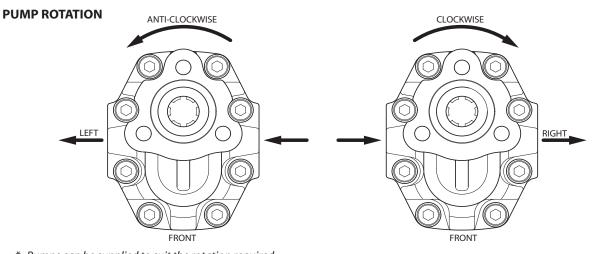
[Displacement	60 cm³/rev
I	Max. working pressure	240 bar
ł	Peak pressure	250 bar
I	Max working speed	1800 rpm @ 220 bar

PIPES

Size: Suction 1¼" minimum Pressure ¾" minimum Pipe runs should be direct and short, with no kinks

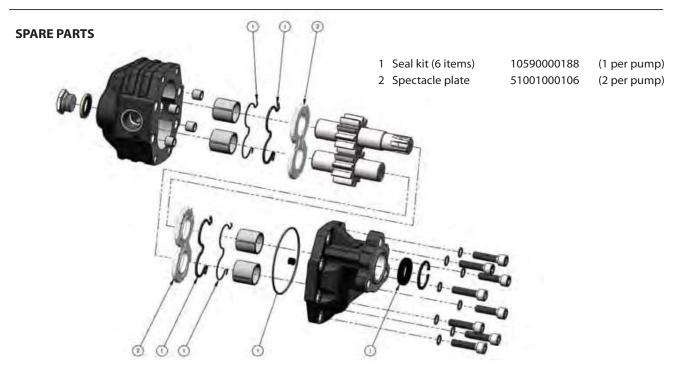
OIL & FILTRATION

- * This pump is designed for low pressure, intermittent use tipping systems without filtration.
- * The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15 to +27 C working temperature.
- * For extended life 25 µm absolute return line filtration is recommended.
- * Oil cleanliness is maintained to ISO 4406 class 19/16.
- * Oil should be replaced annually.



* Pumps can be supplied to suit the rotation required

* If rotation is to be reversed, refer to instructions supplied with the kit



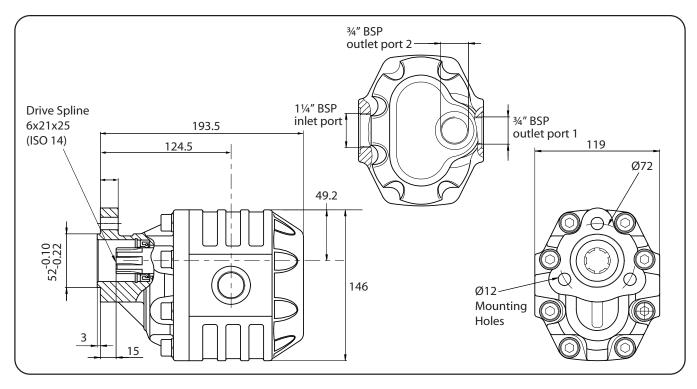
All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



3 Hole Gear Pump: Tipper Applications - EGP0822103H



- * 81 cm³/rev output flow
- * Medium pressure (240 bar MWP)
- * Compact size for easy installation
- * Ideal for close coupled PTO mounting
- * 3 hole UNI mounting flange
- * Bronze trust plates for maximum durability
- * Available anti-clockwise (left) rotation as EGP0822103H or clockwise (right) rotation as EGP082210C3H
- * Optional output port



NB. This pump is supplied as complete kit PKS9609/03.

PKS9609/03 pump kit includes:

EGP0822103HGear pumpNR1639Low pressure adaptor (1½" BSP push-on 90° elbow)NR611/42High pressure adaptor (¾" BSP)NR627High pressure elbow (¾" BSP 90°)DPP45F/SCWasher (¾" BSP)

* Other adaptor options are available. Please contact Edbro for more information.

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3 Hole Gear Pump: Tipper Applications - EGP0822103H

PERFORMANCE

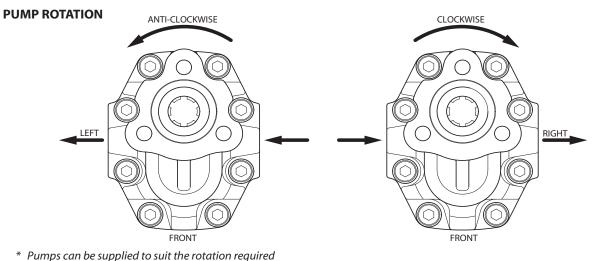
Displacement	81 cm³/rev
Max. working pressure	210 bar
Peak pressure	220 bar
Max working speed	1800 rpm @ 220 bar

PIPES

Size: Suction 1½" minimum Pressure ¾" minimum Pipe runs should be direct and short, with no kinks

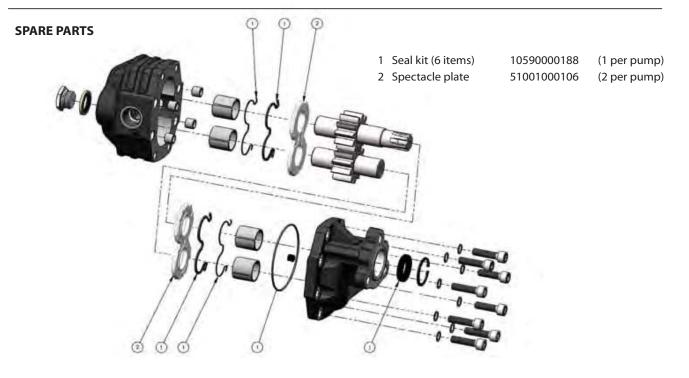
OIL & FILTRATION

- * This pump is designed for low pressure, intermittent use tipping systems without filtration.
- * The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15 to +27 C working temperature.
- * For extended life 25 µm absolute return line filtration is recommended.
- * Oil cleanliness is maintained to ISO 4406 class 19/16.
- * Oil should be replaced annually.



Pumps can be supplied to sult the rotation required

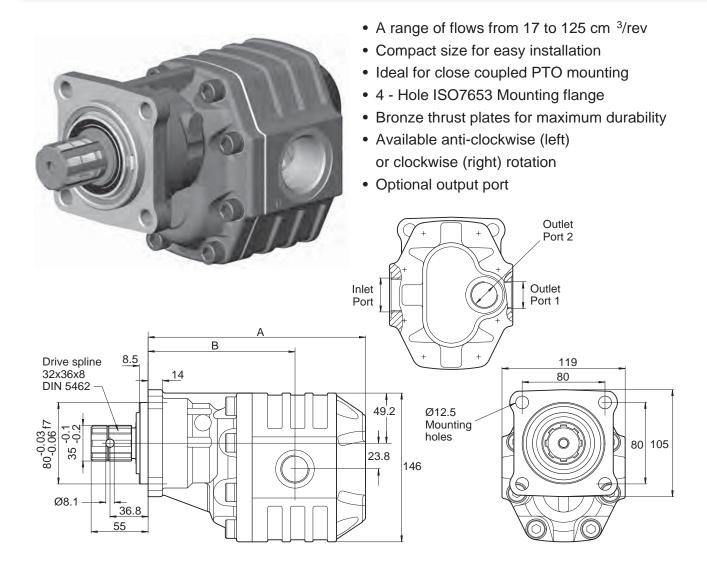
* If rotation is to be reversed, refer to instructions supplied with the kit



All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



Gear Pumps: Tipper Application



Part Number		- IN	OUT	OUT	•) (/ - : - - (
Rotation Left	Rotation Right	IIN	1	2	A	В	Weight
Len	rtigitt	ISO 228	ISO 228	ISO 228	mm	mm	Kg
EGP017315	EGP017315C	1/2 inch BSP	4/0 :	1/2 inch BSP		119.5	11
EGP027315	EGP027315C	3/4 inch BSP	1/2 Inc	IN B2P	174.5	124	12
EGP034300	EGP034300C		3/4 inch		179.5	125	13
EGP043250	EGP043250C			h BSP	185.5	130	13.5
EGP061240	EGP061240C	1 inch BSP				136.5	14.5
EGP082220	EGP082220C	1 ¹ / ₄ inch BSP			209.5	140.5	15.5
EGP100220	EGP100220C		1 inch	3/4 inch	226.5	154.5	15
EGP125150	EGP125150C	-	BSP	BSP	242.5	158.5	17

Gear and Piston Pumps



Gear Pumps: Tipper Application

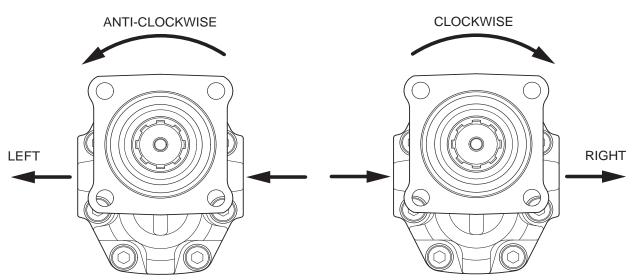
TECHNICAL FEATURES						
Part Number	Displacement	Pressure		Max. continuous	Max. intermittent	Min. speed
	Diopiacomone	P1	P2	speed	speed	
	cm ³ /rev	bar	bar	rpm	rpm	rpm
EGP017315/C	17	315	325	2500	3000	
EGP027315/C	26	515	525	2300	3000	
EGP034300/C	34	300	310	2200	2800	
EGP043250/C	43	290	300	2000	2500	
EGP061240/C	60	240	250	1800	2000	
EGP082220/C	81	220	250			300
EGP100220/C	98	220	230	1500	1800	
EGP125150/C	123	180	200			

P1= Max. Intermittent pressure (20 sec. max.) P2= Max. peak pressure (6 sec. max.)

OIL & FILTRATION

- The EGP range is designed primarily for use on tipper applications without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25µm absolute return line filtration is recommended.
- Oil cleanliness to be maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION



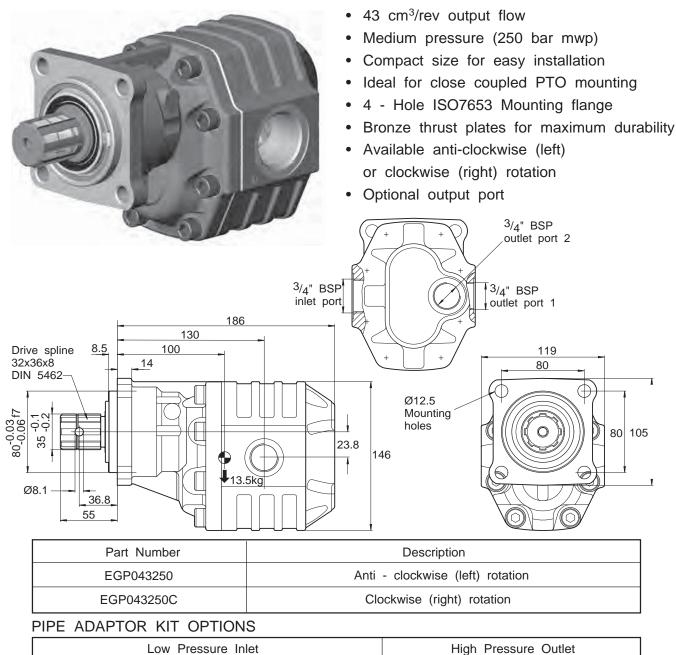
- Pumps can be supplied to suit the rotation required
- If rotation is to be reversed, refer to instructions supplied with the kit

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.





Gear Pump : For tipper application - EGP043250



1 ¹ /2 inch push-on 90° elbow	(NR1644)	³ /4 inch BSP 90° elbow (NR611/42, DPP45F, NR627)
1 ¹ /2 inch push-on 90° elbow	(NR1644)	³ /4 inch BSP straight (NR611/42, DPP45F)
1 inch BSP straight	(NR611/13)	¹ / ₂ inch BSP elbow (NR611/17, DPP45F, NR627)
1 inch BSP straight	(NR611/13)	¹ / ₂ inch BSP straight (NR611/17, DPP45F)



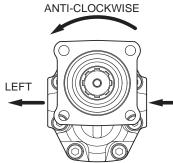
Gear Pump : For tipper application - EGP043250

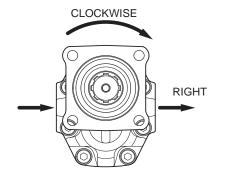
PERFORMANCE			PIPES	
Displacement Max. Working Pressure	cm ³ /re bar	v 43 250	• Size:	Suction 1 inch minimum Pressure 1 /2 inch minimum
Peak Pressure	bar	300	 Pipe rur 	is should be direct and short, with no kinks.
Max. Working Speed	rpm	2500@ 250bar 3000@ 150bar 3500@ no pressure		

OIL & FILTRATION

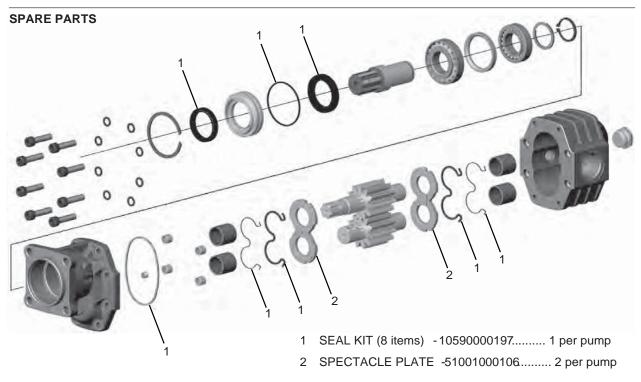
- This pump is designed for low pressure, intermittent use, tipper systems without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25µm absolute return line filtration is recommended.
- Oil cleanliness to be maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION





- Pumps can be supplied to suit the rotation required
- If rotation is to be reversed, refer to instructions supplied with the kit



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Short Gear Pumps : Tipper Application - EGP082220A

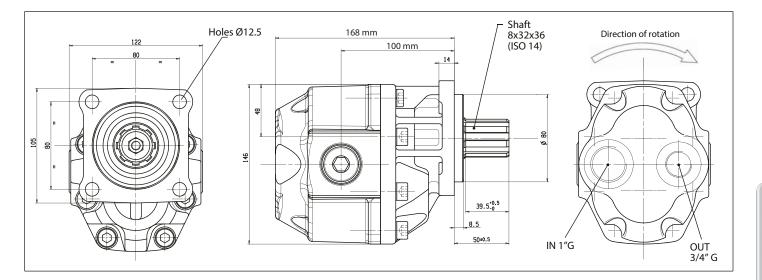


- · 4-hole slim line gear pump
- Available as part of pump kit PKS9609/07
- 82cm³/rev output flow
- Maximum working pressure 190 bar
- Slim-line design for compact installation
- · Optional inlet and outlets

KIT CONTENTS (PKS9609/07)

1 x EGP082220A short design gear pump

- 1 x NR1664 1" 1.5" suction fitting (elbow)
- 1 x DPP45F/SC 1 x NR611/42
- 3/4" Dowty Seal 3/4" - 3/4" adaptor
- 1 x NR627 3/4" 3/4" female elbow



PERFORMANCE

Displacement		ст³	82
Max. working pressure	bar	190	
Peak pressure	bar	220	
Max continuous speed	rpm	1500 @) 190 bar
Max intermittent speed	rpm	1800 @) 220 bar

PIPES

Size: Suction 1.25" minimum Pressure 3/4" minimum Pipe runs should be direct and short, with no kinks

OIL & FILTRATION

- · This pumpis designed for low pressure, intermittent use tipping systems without filtration
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15 to +27°c working temperature
- For extended life 25 um absolute return line filtration is recommended
- Oil clenliness is maintained to ISO 4406 class 19/16
- · Oil should be replaced annually

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

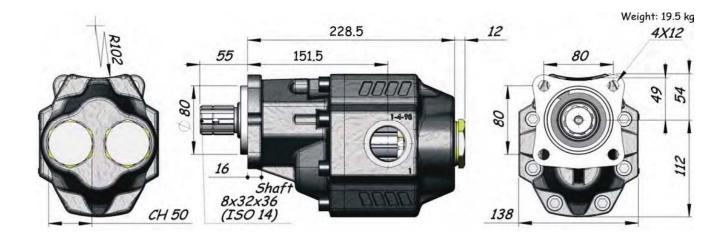




Gear Pump for Tipper Applications - EGP090250



- 90cm³/rev output flow
- Medium pressure (230 bar mwp)
- Compact size for easy installation
- Ideal for close coupled PTO mounting
- 4 Hole ISO7653 mounting flange
- Bronze thrust plates for maximum durability
- Available anti-clockwise (left) or clockwise (right) rotation
- Optional output port



Part Number	Description
EGP090250	Anti-clockwise (left) rotation
EGP090250C	Clockwise (right) rotation

PIPE ADAPTOR KIT OPTIONS

Part Number	Low Pressure Inlet	High Pressure Outlet		
AK97	1½ inch push-on 90° elbow (NR1639)	³ / ₄ inch BSP 90° elbow (NR1611/40, DPP45J/SC, NR627)		
AK98	1½ inch push-on 90° elbow (NR1639)	339) ³ / ₄ inch BSP straight (NR1611/40, DPP45J/SC)		
AK99	1½ inch push-on straight (NR1674)	¾ inch BSP 90° elbow (NR1611/40, DPP45J/SC, NR627)		
AK100	1½ inch push-on straight (NR1674)	³ / ₄ inch BSP straight (NR1611/40, DPP45J/SC)		



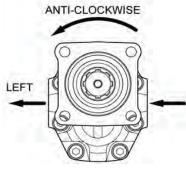
Gear Pump for Tipper Applications - EGP090250

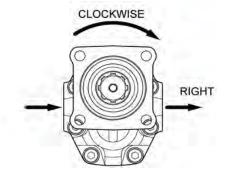
PERFORMANCE			PIPES
Displacement	cm³/rev	90	
Max. working pressure	bar	230	• Size: Suction 1 ¹ / ₂ inch maximum
Peak pressure	bar	265	Pressure ¾ inch maximum
Max. working speed	rpm	1800 @ 230 bar	
		2700 @ 250 bar	• Pipe runs should be direct and short, with no kinks
		3500 @ no pressure	

OIL & FILTRATION

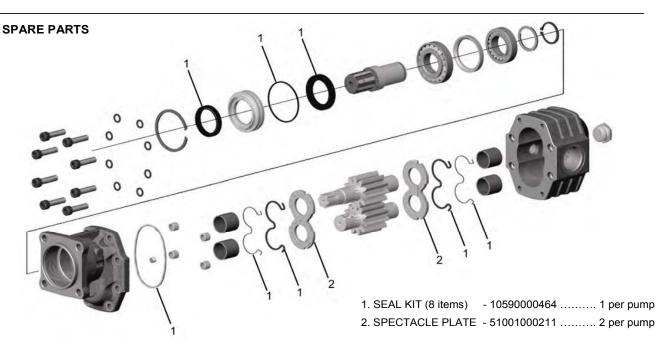
- This pump is designed for low pressure, intermittent use tipping systems without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25 µm absolute return line filtration is recommended.
- Oil cleanliness is maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION





- Pumps can be supplied to suit the rotation required.
- If rotation is reversed, refer to instructions shipped with kit.



All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

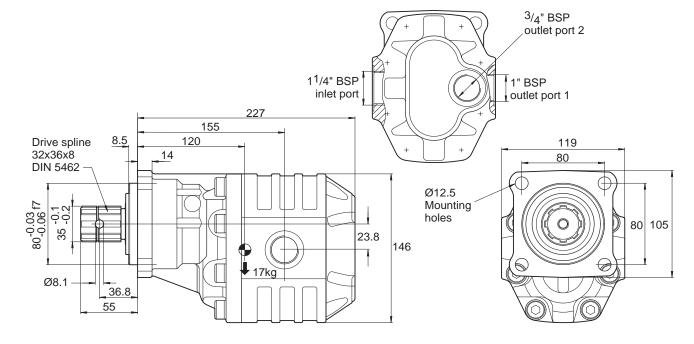
All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

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Gear Pump: Tipper applications - EGP100220

•	100 cm ³ /ı	ev output flow
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- Medium pressure (220 bar mwp)
- Compact size for easy installation
- Ideal for close coupled PTO mounting
- 4 Hole ISO7653 Mounting flange
- Bronze thrust plates for maximum durability
- Available anti-clockwise (left) or clockwise (right) rotation
- Optional output port



Part Number		Description
EGP100220		Anti - clockwise (left) rotation
	EGP100220C	Clockwise (right) rotation

PIPE ADAPTOR KIT OPTIONS

Part Number	Low Pressure Inlet		High Pressure Outlet (2)
AK84	1 ¹ /2 inch push-on 90° elbow	(NR1639)	³ /4 inch BSP 90° elbow (NR611/42, DPP45F, NR627)
AK85	1 ¹ /2 inch push-on 90° elbow	(NR1639)	^{3/} 4 inch BSP straight (NR611/42, DPP45F)







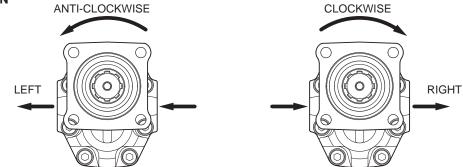
Gear Pump: Tipper applications - EGP100220

PERFORMANCE			PIPES	
Displacement	cm ³ /re	v 100	Size:	Suction $1^{1/2}$ inch minimum
Max. Working Pressure	Pressure bar 220		0.201	Pressure 3 $/_{a}$ inch minimum
Peak Pressure bar		250	 Pipe runs should be direct and short, with no kin 	т.
Max. Working Speed	ax. Working Speed rpm 1800 @ 220bar 2250 @ 150bar 3500 @ no pressure			

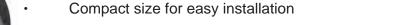
OIL & FILTRATION

- This pump is designed for low pressure, intermittent use, tipper systems without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25µm absolute return line filtration is recommended.
- Oil cleanliness to be maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION



- Pumps can be supplied to suit the rotation required
- If rotation is to be reversed, refer to instructions supplied with the kit



- Ideal for close coupled PTO mounting
- 4 Hole ISO7653 Mounting flange
- Bronze thrust plates for maximum durability **Bi-Rotational pump**



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1 1/4" BSP

Description

Bi-Rotational Pump

Bi-Rotational Gear Pump: Tipper Applications - EGP100220R

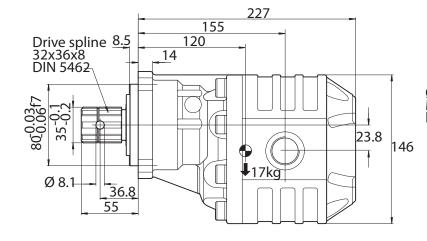
Medium pressure (200 bar mwp)

PIPE ADAPTOR KIT OPTIONS

Part Number

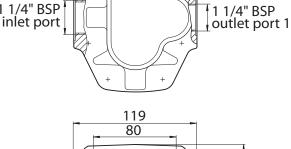
EGP100220R

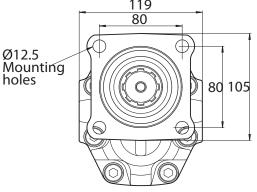
Low Pressure Inlet	High Pressure Outlet
1 1/2" inch push-on 90° elbow (NR1639)	1" inch BSP 90° elbow (NR611/47, DPP45J, NR634)













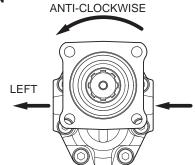
Bi-Rotational Gear Pump: Tipper Applications - EGP100220R

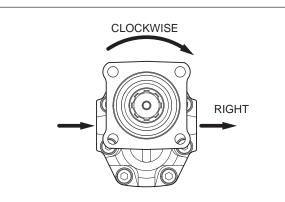
PERFORMANCE			PIPES
Displacement	cm ³ /rev	100	Size: Suction 1 ^{1/} 2 inch minimum
Max. Working Pressure	bar	200	Pressure $3/_{4}$ inch minimum
Peak Pressure	bar	200	 Pipe runs should be direct and short, with no kinks.
Max. Working Speed	rpm	1800 @ 220bar 3500 @ no pressure	

OIL & FILTRATION

- This pump is designed for low pressure, intermittent use, tipper systems without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25µm absolute return line filtration is recommended.
- Oil cleanliness to be maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION





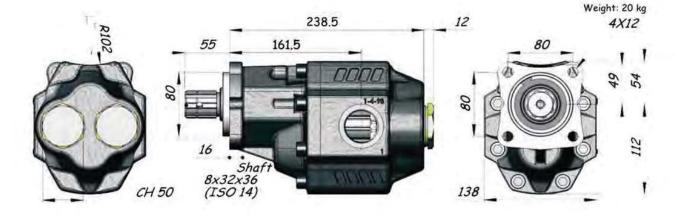
All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



SETTING THE INDUSTRY STANDARD

Gear Pump for Tipper Applications - EGP112225R





Part Number	Description
EGP112225R	Bi-directional gear pump

PIPE ADAPTOR KIT OPTIONS

Part Number	Low Pressure Inlet	High Pressure Outlet
AK97	1½ inch push-on 90° elbow (NR1639)	3/4 inch BSP 90° elbow (NR1611/40, DPP45J/SC, NR627)
AK98	1½ inch push-on 90° elbow (NR1639)	¾ inch BSP straight (NR1611/40, DPP45J/SC)
AK99	1½ inch push-on straight (NR1674)	3/4 inch BSP 90° elbow (NR1611/40, DPP45J/SC, NR627)
AK100	1½ inch push-on straight (NR1674)	3/4 inch BSP straight (NR1611/40, DPP45J/SC)

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

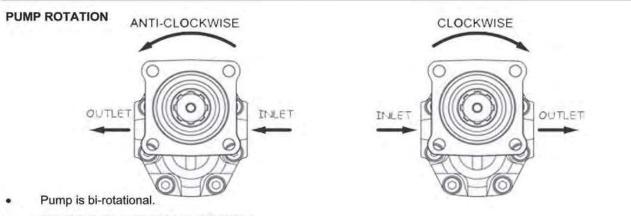


Gear Pump for Tipper Applications - EGP112225R

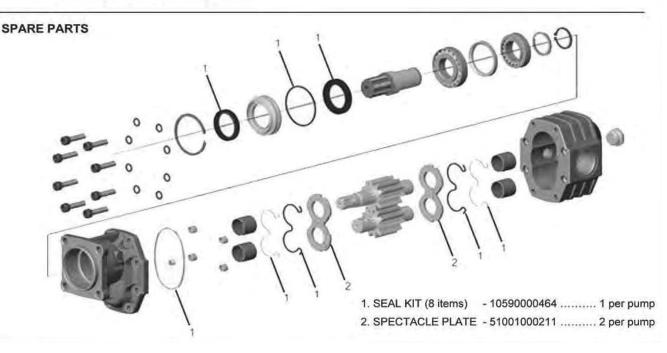
PERFORMANCE			PIP	ES
Displacement	cm³/rev	112		
Max. working pressure	bar	205	•	Size: Suction 11/2 inch maximum
Peak pressure	bar	240		Pressure ¾ inch maximum
Max. working speed	rpm	1800 @ 205 bar		
		2700 @ 225 bar		Pipe runs should be direct and short, with no kinks
			1.1	

OIL & FILTRATION

- This pump is designed for low pressure, intermittent use tipping systems without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25 µm absolute return line filtration is recommended.
- Oil cleanliness is maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.



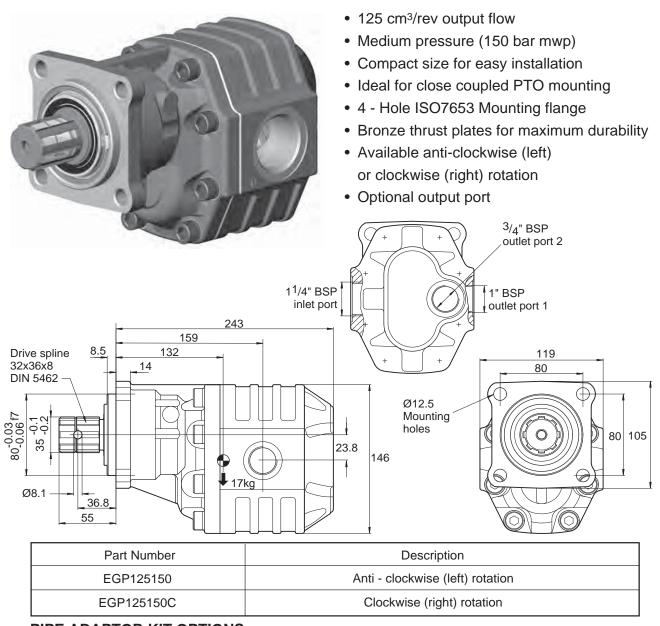
Rotation is dependent on feed positions.



All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



Gear Pump: Tipper applications - EGP125150



PIPE ADAPTOR KIT OPTIONS

Part Number	Low Pressure Inlet		High Pressure Outlet
AK84	1 ¹ /2 inch push-on 90° elbow	(NR1639)	³ /4 inch BSP 90° elbow (NR611/42, DPP45F, NR627)
AK85	1 ¹ /2 inch push-on 90° elbow	(NR1639)	³ /4 inch BSP straight (NR611/42, DPP45F)

Gear and Piston Pumps



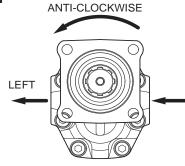
Gear Pump: Tipper applications - EGP125150

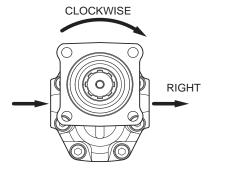
PERFORMANCE			PIPES	
Displacement	cm ³ /re	v 125	Size:	Suction $1^{1/2}$ inch minimum
Max. Working Pressure	bar	150	0.201	Pressure 3 $/_{a}$ inch minimum
Peak Pressure	bar	180	Pipe ru	ns should be direct and short, with no kinks.
Max. Working Speed	rpm	1800 @ 160bar 3500 @ no pressure		

OIL & FILTRATION

- This pump is designed for low pressure, intermittent use, tipper systems without filtration.
- The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.
- For extended life or for higher duty applications, 25µm absolute return line filtration is recommended.
- Oil cleanliness to be maintained to ISO 4406 class 19/16.
- Oil should be replaced annually.

PUMP ROTATION





- Pumps can be supplied to suit the rotation required
- If rotation is to be reversed, refer to instructions supplied with the kit

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.



Gear Pumps: Low Pressure Adaptors



PUMP SIZE	Inlet Port	1″ 90°	1.25″ 9ው	1.5″ 90°	2″ 90°	2″ 45°
EGP017	0.5″ BSP	NR1672	NR1677	-	-	-
EGP027	0.75″ BSP	NR1678	NR1679	NR1644	-	-
EGP034	0.75″ BSP	NR1678	NR1679	NR1644	-	-
EGP043	0.75″ BSP	NR1678	NR1679	NR1644	-	-
EGP061	1″ BSP	-	NR1681	NR1664	NR1680	-
EGP082	1 .25″ BSP	-	-	NR1639	NR1682	NR1683
EGP100	1 .25″ BSP	-	-	NR1639	NR1682	NR1683
EGP125	1 .25″ BSP	-	-	NR1639	NR1682	NR1683

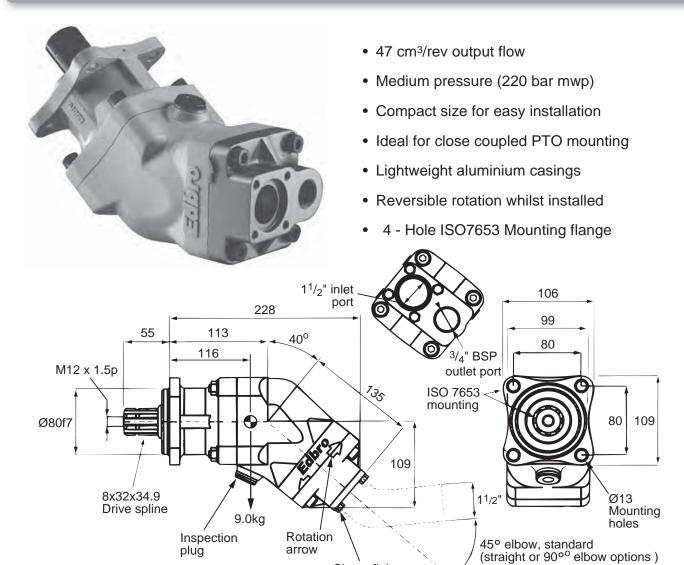
Adaptor availableNR1686 – 0.5"bsp male to 0.75"bsp female





For use with Edbro 3and 4-bolt Gear pumps





Dimensions in mm.

PIPE ADAPTOR KIT OPTIONS

plug

	High pressure out	let adaptor options
Low pressure inlet adaptors	³ /4 inch BSP straight (NR611/42, DPP45F)	³ /4 inch BSP 90° elbow (NR611/42, NR627, DPP45F)
1 ¹ / ₂ inch push-on 45° elbow (NR1588)	AK53 (standard)	AK66
1 ¹ /2 inch push-on 90° elbow (NR1589)	AK54	AK67
1 ¹ /2 inch push-on straight (NR1612)	AK52	AK65

Clamp fitting

arrow



PERFORMANCE

Displacement	cm3/rev	47
Max. Working Pressure	bar	220
Max. Working Speed	rpm	1900
Max.Speed Off-Load	rpm	2500
Power	Kw	55
Weight	kg	9.0
Moment at PTO face	Nm	10.1

OIL & FILTRATION

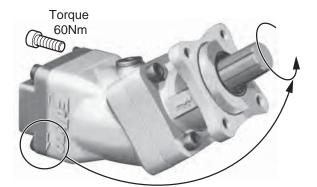
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15[°] to $+27\circ$ C working

to ISO 6743/4 HM32 for -15[°] to +27°C working temperature. For extended life or for higher duty applications, 25mm absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction 1¹/₂ inch minimum Pressure 3/₄ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

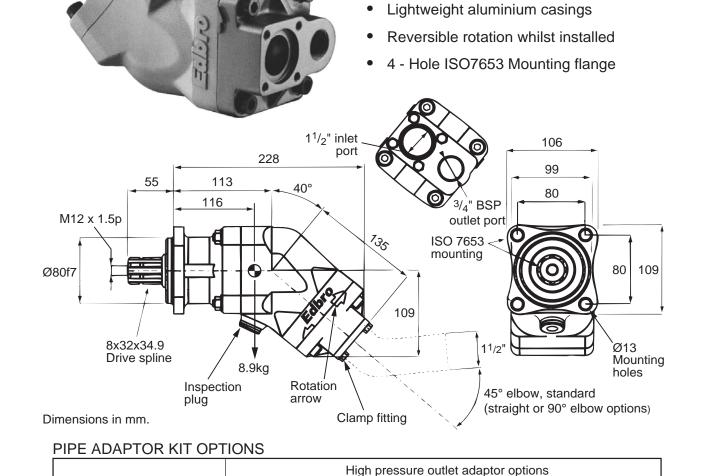
Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

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3/4 inch BSP straight

(NR611/42, DPP45F)

AK53

(standard)

AK54

AK52

Bent Axis Piston Pump: Tipper Applications - EBA06422

64 cm³/rev output flow

Medium pressure (250 bar mwp)

Compact size for easy installation

Ideal for close coupled PTO mounting

³/4 inch BSP 90° elbow

(NR611/42, NR627, DPP45F)

AK66

AK67

AK65



Low pressure

inlet adaptors

(NR1588)

(NR1589)

(NR1612)

1¹/₂ inch push-on

1¹/₂ inch push-on

1¹/2 inch push-on

45° elbow

90° elbow

straight

Gear and Piston Pumps



PERFORMANCE

Displacement	cm ³ /rev	64
Max. Working Pressure	bar	250
Max. Working Speed	rpm	1900
Max.Speed Off-Load	rpm	2500
Power	Kw	55
Weight	kg	9.0
Moment at PTO face	Nm	10.1

OIL & FILTRATION

This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil

to ISO 6743/4 HM32 for -15° to +27°C working temperature.

For extended life or for higher duty applications, 25mm absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3/_4$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

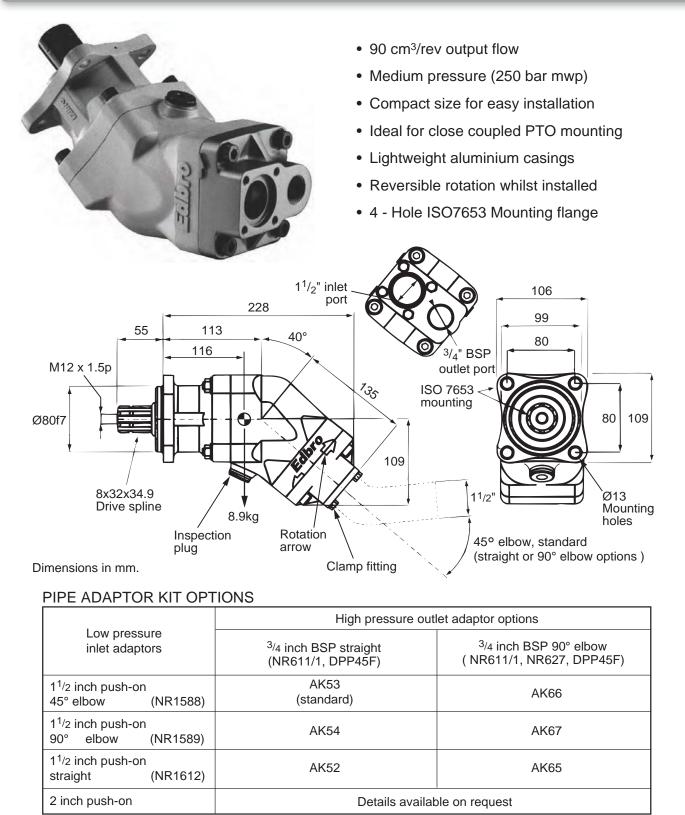
To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.







300

PERFORMANCE		
Displacement	cm ³ /rev	90
Max. Working Pressure	bar	250
Max. Working Speed	rpm	1800
Max.Speed Off-Load	rpm	2500
Power	Kw	70
Weight	kg	8.9
Moment at PTO face	Nm	10.1

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure 3/4 inch minimum

For improved high speed efficiency and to avoid cavitation, a 2 inch suction pipe must be used. The suction pipe must be able to withstand -12psi (-0.8bar) pressure.

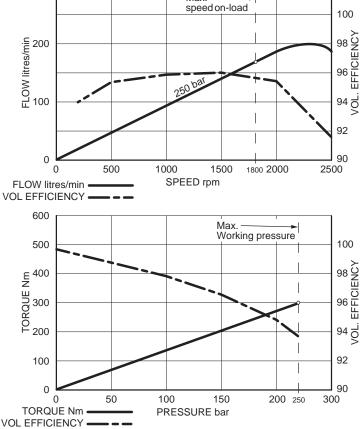
Pipe runs should be direct and short, with no kinks.

OIL & FILTRATION

This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.

For extended life or for higher duty applications, 25µm absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually. Torque 60Nm



Max

ROTATION DIRECTION

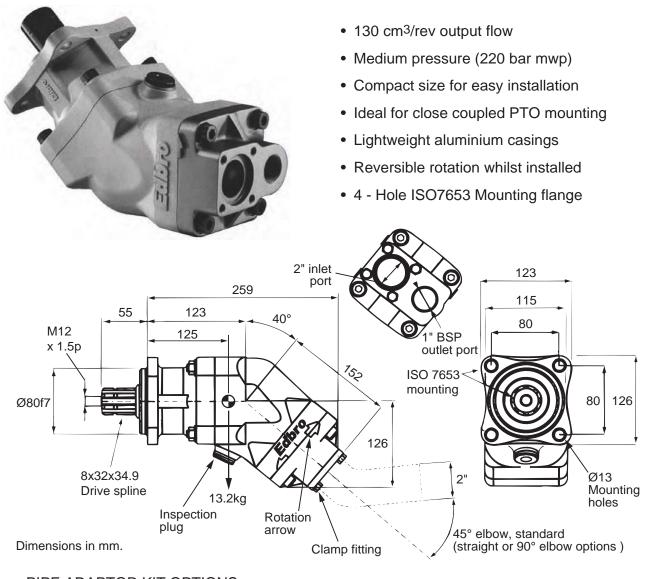
The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.





PIPE ADAPTOR KIT OPTIONS

Low pressure inlet adaptors		High pressure outlet adaptor options			
		1 inch BSP straight (NR611/24, DPP45H)	1 inch BSP 90° Elbow (NR611/24, NR634, DPP45H)		
2 inch push-on 45° elbow	(NR1608)	AK59 (standard)	AK72		
2 inch push-on 90° elbow	(NR1605)	AK60	AK73		
2 inch push-on straight	(NR1615)	AK58	AK71		
2 ¹ /2 inch push-on		Details available on request			



PERFORMANCE		
Displacement	cm ³ /rev	130
Max. Working Pressure	bar	220
Max. Working Speed	rpm	2000
Max.Speed Off-Load	rpm	2300
Power	Kw	95
Weight	kg	13.2
Moment at PTO face	Nm	16.2

PIPES

Size: Suction 2 inch minimum

Pressure 1 inch minimum

For improved high speed efficiency and to avoid cavitation, a 2¹/₂ inch suction pipe must be used. The suction pipe must be able to withstand -12psi (-0.8bar) pressure.

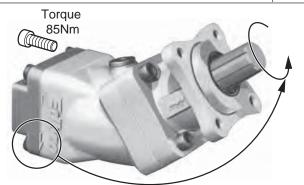
Pipe runs should be direct and short, with no kinks.

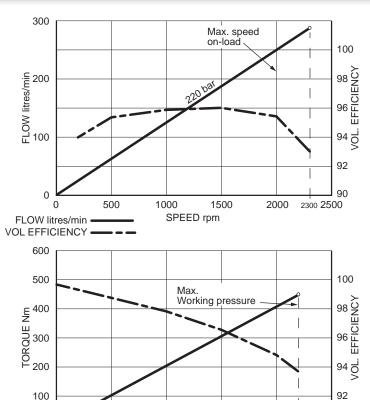
OIL & FILTRATION

This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to +27°C working temperature.

For extended life or for higher duty applications, 25µm absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.





ROTATION DIRECTION

50

0

VOL EFFICIENCY

0

TORQUE Nm

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

PRESSURE bar

150

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.

100

90

250

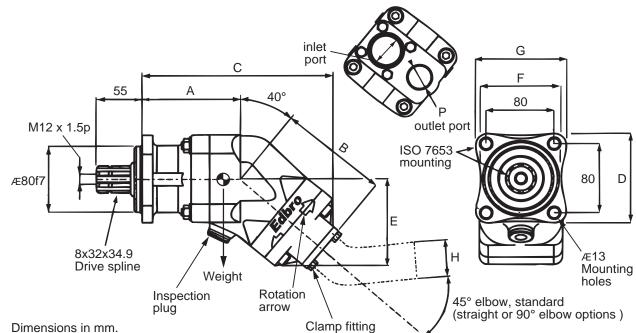
200 220



Bent Axis Piston Pump: Crane Applications

- 12 to 108 cm³/rev displacement
- High pressure (400 bar mwp)
- Compact size for easy installation

- Ideal for close coupled PTO mounting
- · Reversible rotation whilst installed
- 4 Hole ISO7653 Mounting flange

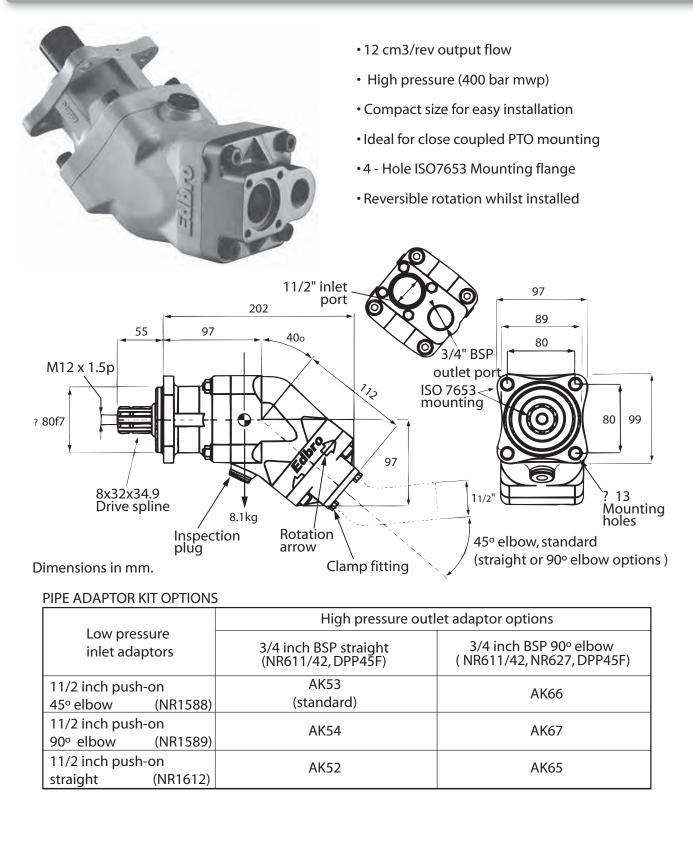


Nomenclature	Units	EBA01240	EBA01740	EBA02540	EBA03440	EBA04740	EBA06440	EBA08440	EBA10840
Displacement	cm ³ /rev	12.6	17.0	25.4	34.2	47.1	63.6	83.6	108.0
Nominal Flow at 1000 rpm	l/min	12.0	16.2	25.0	34.0	47.0	63.5	83.5	108.0
Max. Pump Speed									
Continuous	RPM	2300	2300	2300	2300	1900	1900	1500	1500
Intermittant	RPM	3000	3000	3000	3000	2500	2500	2000	2000
Max. Working Pressure	bar	400	400	400	400	400	400	400	400
Weight	kgs	8.1	8.1	8.1	8.1	11.7	11.7	17	17
Dimensions A	mm	97	97	97	97	113	113	123	123
В		112	112	112	112	130	130	147	147
C		202	202	202	202	228	228	259	259
D		99	99	99	99	109	109	126	126
E		97	97	97	97	109	109	126	126
F		89 97	89 97	89	89 97	99	99 106	115	115 123
G H		97 38	97 38	97 38	97 38	106 38	38	123 50	50
P	BSP	30 3/4"	30 3/4"	3/4"	3/4"	3/4"	3/4"	1"	1"

Gear and Piston Pumps

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.







Bent Axis Piston Pump: Crane Applications - EBA01240

PERFORMANCE

С
С
-

OIL & FILTRATION

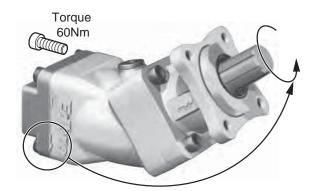
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3_{/4}$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

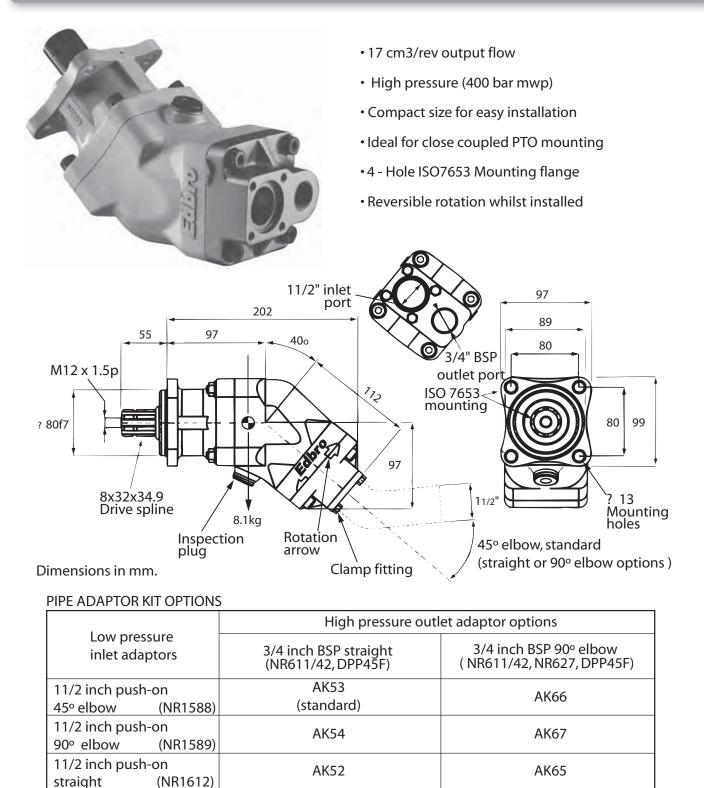
Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.

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Bent Axis Piston Pump: Crane Applications - EBA01740





Bent Axis Piston Pump: Crane Applications - EBA01740

PERFORMANCE

Displacement	cm ³ /rev	17
Max. Working Pressure	bar	400
Max. Working Speed	rpm	2300
Max.Speed Off-Load	rpm	3000
Power	Kw	55
Weight	kg	8.1

OIL & FILTRATION

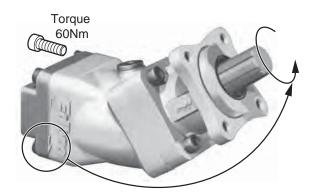
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For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction 1¹/₂ inch minimum Pressure 3/₄ inch minimum
The suction pipe must be able to withstand
-12psi (-0.8bar) pressure.
Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

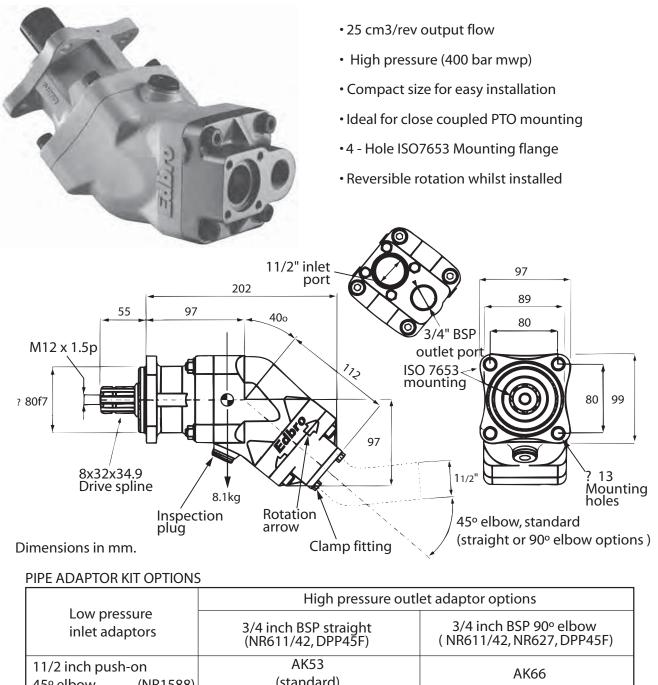
The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.





45° elbow	(NR1588)	(standard)	71100
11/2 inch pus	h-on	AK54	AK67
90° elbow	(NR1589)		
11/2 inch pus	h-on	AK52	AK65
straight	(NR1612)	A132	ANOS



Bent Axis Piston Pump: Crane Applications - EBA02540

PERFORMANCE

Displacement	cm ³ /rev	25
Max. Working Pressure	bar	400
Max. Working Speed	rpm	2300
Max.Speed Off-Load	rpm	3000
Power	Kw	55
Weight	kg	8.1

OIL & FILTRATION

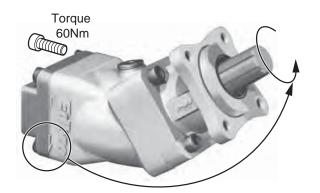
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3/_4$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

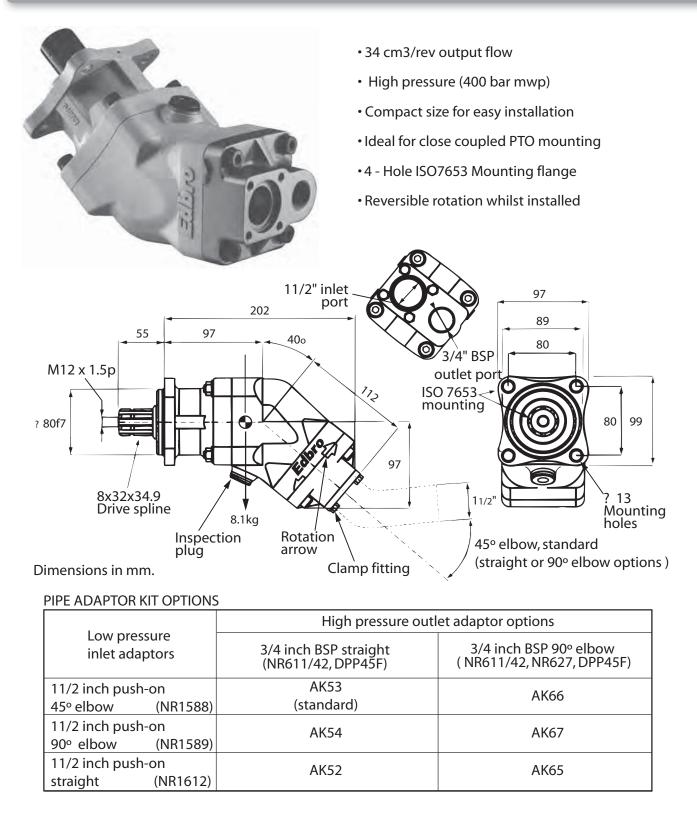
Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

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Bent Axis Piston Pump: Crane Applications - EBA03440





PERFORMANCE

С
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OIL & FILTRATION

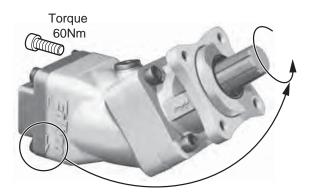
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction 1¹/₂ inch minimum Pressure 3_{/4} inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180[°] push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.



11/2 inch push-on

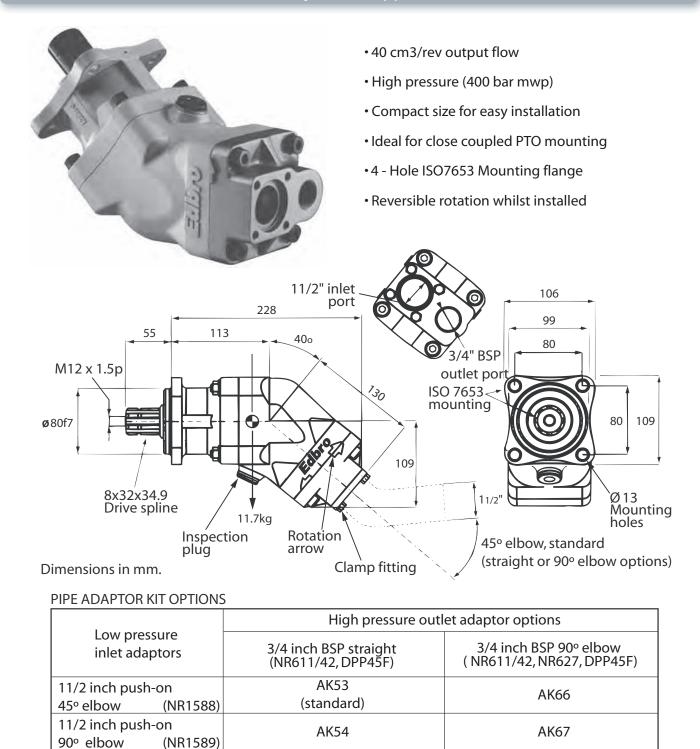
straight

(NR1612)

Gear and Piston Pumps

AK65

Bent Axis Piston Pump: Crane Applications - EBA04040



Gear and Piston Pumps

All dimensions are given in mm unless otherwise stated. Technical Specifications are subject to change without notice.

AK52



PERFORMANCE

Displacement	cm ³ /rev	41.2
Max. Working Pressure	bar	400
Max. Working Speed	rpm	1900
Max.Speed Off-Load	rpm	2500
Power	kW	52
Weight	kg	11.7

OIL & FILTRATION

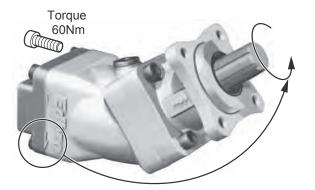
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3_{/4}$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

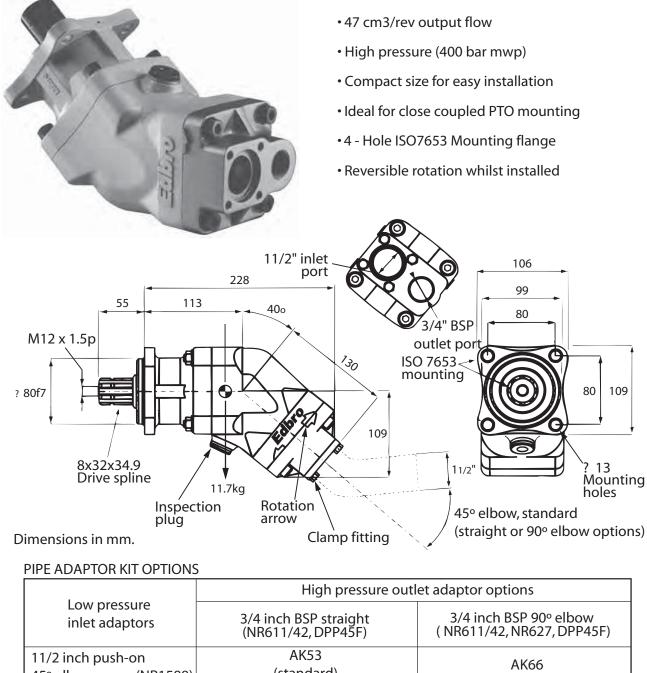
To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180° push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.



Bent Axis Piston Pump: Crane Applications - EBA04740



	High pressure outlet adaptor options	
Low pressure inlet adaptors	3/4 inch BSP straight (NR611/42, DPP45F)	3/4 inch BSP 90° elbow (NR611/42, NR627, DPP45F)
11/2 inch push-on 45° elbow (NR1588)	AK53 (standard) AK66	
11/2 inch push-on 90° elbow (NR1589)	AK54	AK67
11/2 inch push-on straight (NR1612)	AK52	AK65

Gear and Piston Pumps



PERFORMANCE

Displacement	cm ³ /rev	47
Max. Working Pressure	bar	400
Max. Working Speed	rpm	1900
Max.Speed Off-Load	rpm	2500
Power	Kw	55
Weight	kg	11.7

OIL & FILTRATION

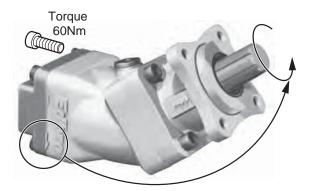
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3_{/4}$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

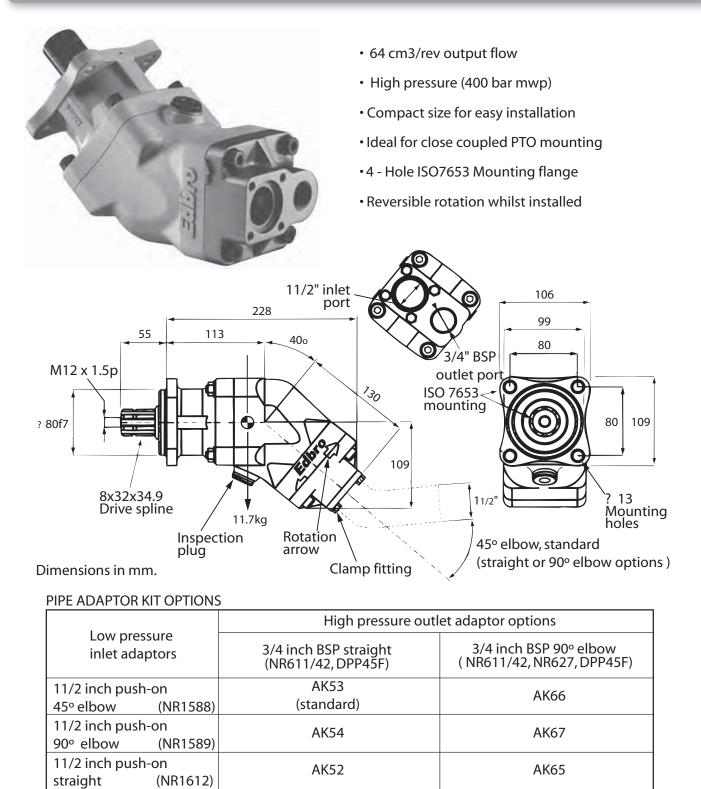
To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180^o push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.



Bent Axis Piston Pump: Crane Applications - EBA06440





PERFORMANCE

Displacement	cm ³ /rev	64
Max. Working Pressure	bar	400
Max. Working Speed	rpm	1900
Max.Speed Off-Load	rpm	2500
Power	Kw	55
Weight	kg	11.7

OIL & FILTRATION

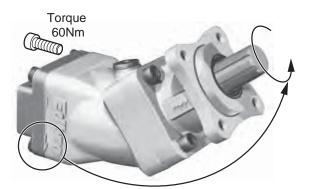
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure 3/4 inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

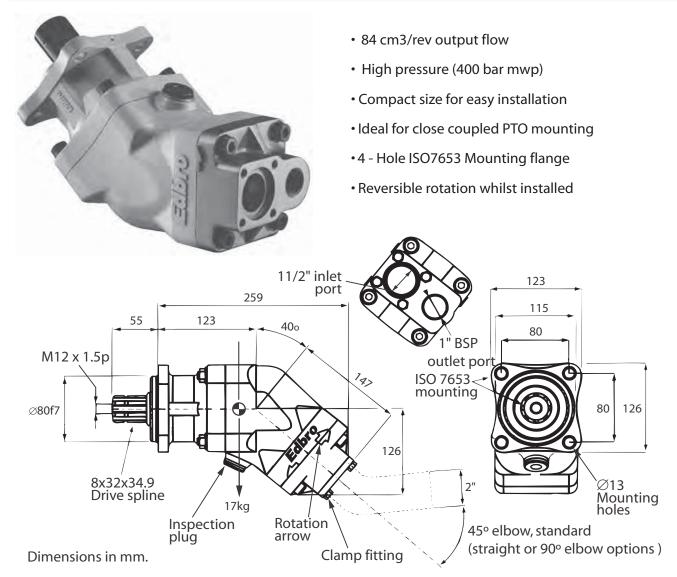
The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180^o push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.





PIPE ADAPTOR KIT OPTIONS

		High pressure outlet adaptor options	
Low pres inlet ada		1 inch BSP straight (NR611/22, DPP45H)	1 inch BSP 90º elbow (NR611/24, NR634, DPP45H)
2 inch push-on 45° elbow	(NR1608)	AK59 (standard)	AK72
2 inch push-on 90° elbow	(NR1605)	AK60	AK73
2 inch push-on straight	(NR1615)	AK58	AK71

Gear and Piston Pumps



PERFORMANCE

Displacement	cm ³ /rev	84
Max. Working Pressure	bar	400
Max. Working Speed	rpm	1500
Max.Speed Off-Load	rpm	2000
Power	Kw	55
Weight	kg	17

OIL & FILTRATION

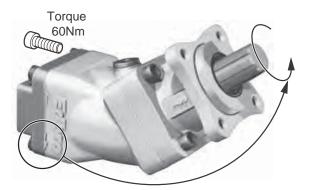
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure 3_{4} inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

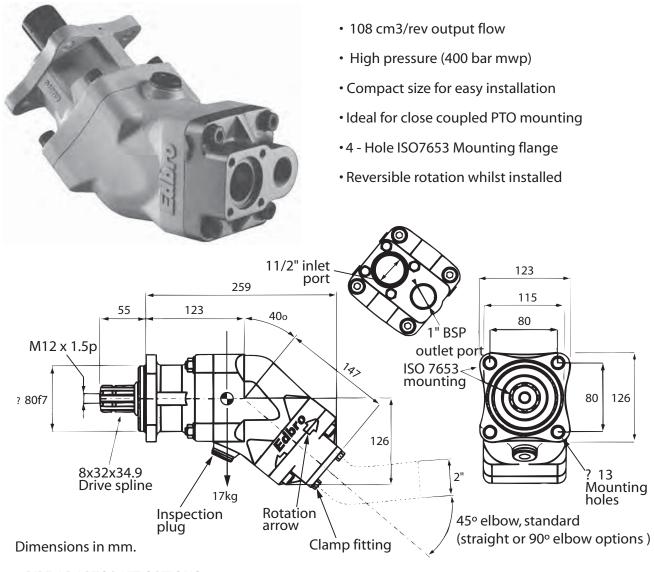
To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180[°] push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.



Bent Axis Piston Pump: Crane Applications - EBA10840



PIPE ADAPTOR KIT OPTIONS

		High pressure outlet adaptor options	
Low pres		1 inch BSP straight (NR611/22, DPP45H)	1 inch BSP 90º elbow (NR611/24, NR634, DPP45H)
2 inch push-on 45° elbow) (NR1608)	AK59 (standard)	AK72
2 inch push-on 90° elbow) (NR1605)	AK60	AK73
2 inch push-on straight	n (NR1615)	AK58	AK71



PERFORMANCE

Displacement	cm ³ /rev	108
Max. Working Pressure	bar	400
Max. Working Speed	rpm	1500
Max.Speed Off-Load	rpm	2000
Power	Kw	55
Weight	kg	17

OIL & FILTRATION

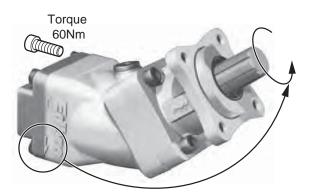
This pump is designed for low pressure, intermittent use, tipper systems without filtration. The oil should be a good quality hydraulic oil to ISO 6743/4 HM32 for -15° to $+27^{\circ}$ C working temperature.

For extended life or for higher duty applications, $25\mu m$ absolute return line filtration is recommended. Oil cleanliness to be maintained to ISO 4406 class 19/16.

Oil should be replaced annually.

PIPES

Size: Suction $1^{1/2}$ inch minimum Pressure $3_{/4}$ inch minimum The suction pipe must be able to withstand -12psi (-0.8bar) pressure. Pipe runs should be direct and short, with no kinks.



ROTATION DIRECTION

The rotation direction is shown by the complete arrows on the pump casing, and is specified as clockwise (right hand rotation) or anti-clockwise (left hand rotation), when viewed looking toward the pump along the splined shaft.

To change the rotation direction, remove the 4 setscrews and lift the end cover by a few mm.

Rotate through 180^o push back into place and replace the setscrews.

Unless specially requested, ANTI-CLOCKWISE configuration will be supplied.