

SERVICE BULLETIN

24.08.06

Following reports from the field regarding failures of TSE disc type springbrakes, it has been discovered that not all drainage plugs are being removed from new brake chambers when fitted to axles.

Chambers are shipped with all drain holes plugged as it is not possible to know final chamber orientation until fitted. Once fitted, the lowermost plug on each section, **must be removed**. Failure to do so invariably results in premature failure of the chamber.

Photos below show the label attached to each new chamber reinforcing this requirement, and location of plugs referred to. This requirement also applies to service chambers.



These are the plugs referred to and where they came from.